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**Cannon et al.**

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(54) **REUSABLE SWIM DIAPER**

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(\*) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
U.S.C. 154(b) by 702 days.

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(51) **Int. Cl.**  
**A61F 13/15** (2006.01)  
**A61F 13/20** (2006.01)

(52) **U.S. Cl.** ..... **604/385.15; 604/378**

(58) **Field of Classification Search** ..... **604/393,**  
**604/385.15; 2/78.3, 237, 403, 404**  
See application file for complete search history.

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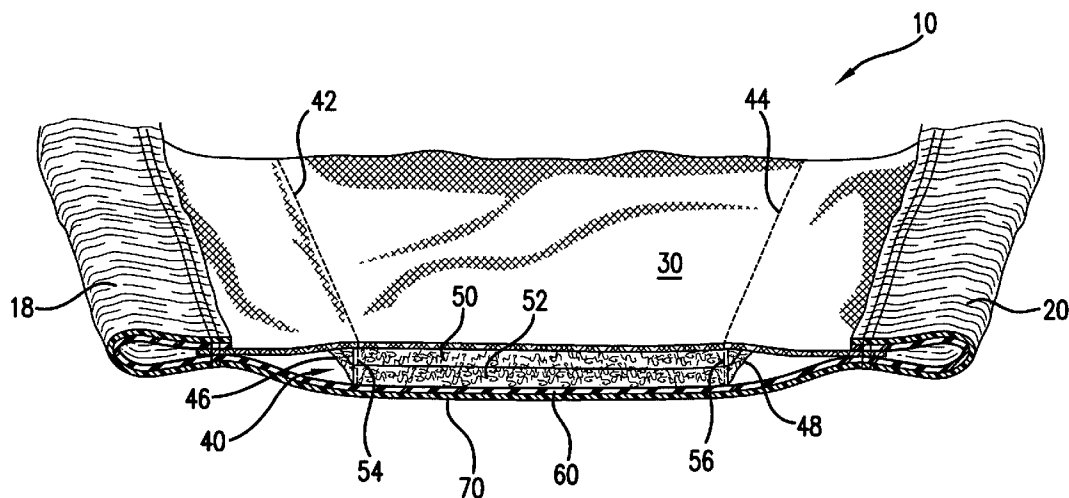
iPlay® non-disposable swim diapers which “have a lightly absorbent inside layer with a snug-fitting waterproof Poly Lycra® outside layer,” from Bambino Mountain website [www.bambinomountain.com/IP224.html](http://www.bambinomountain.com/IP224.html) (effective date unknown).

*Primary Examiner*—Melanie J Hand  
(74) *Attorney, Agent, or Firm*—Carter, Schnedler & Warnock, P.A.

(57) **ABSTRACT**

A reusable swim diaper, which includes a main torso part having an extent defined by an elastic banded torso receiving aperture at its upper end for receiving a torso, a pair of elastic banded leg receiving apertures at its lower end, and a crotch portion generally between said leg receiving apertures. The main torso part includes a bodyside inner layer of breathable wick away fabric having an extent corresponding to the extent of the main torso part, an absorbent terry cloth intermediate layer, and a waterproof outer layer having an extent corresponding to the extent of said main torso part. The layers are made of materials which are capable of withstanding laundering and are restored to substantially their original conditions by laundering.

**19 Claims, 4 Drawing Sheets**



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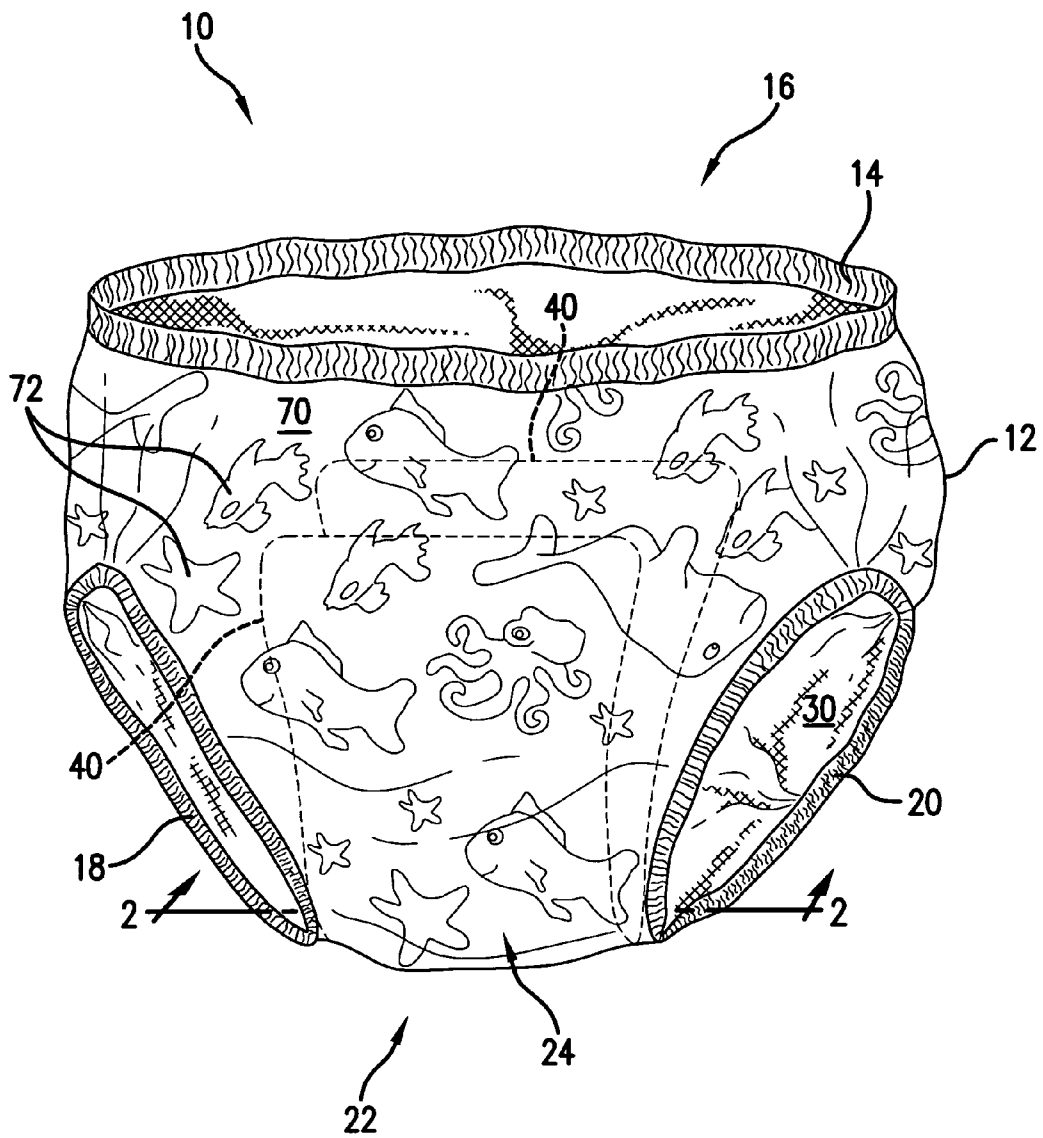


FIG. 1

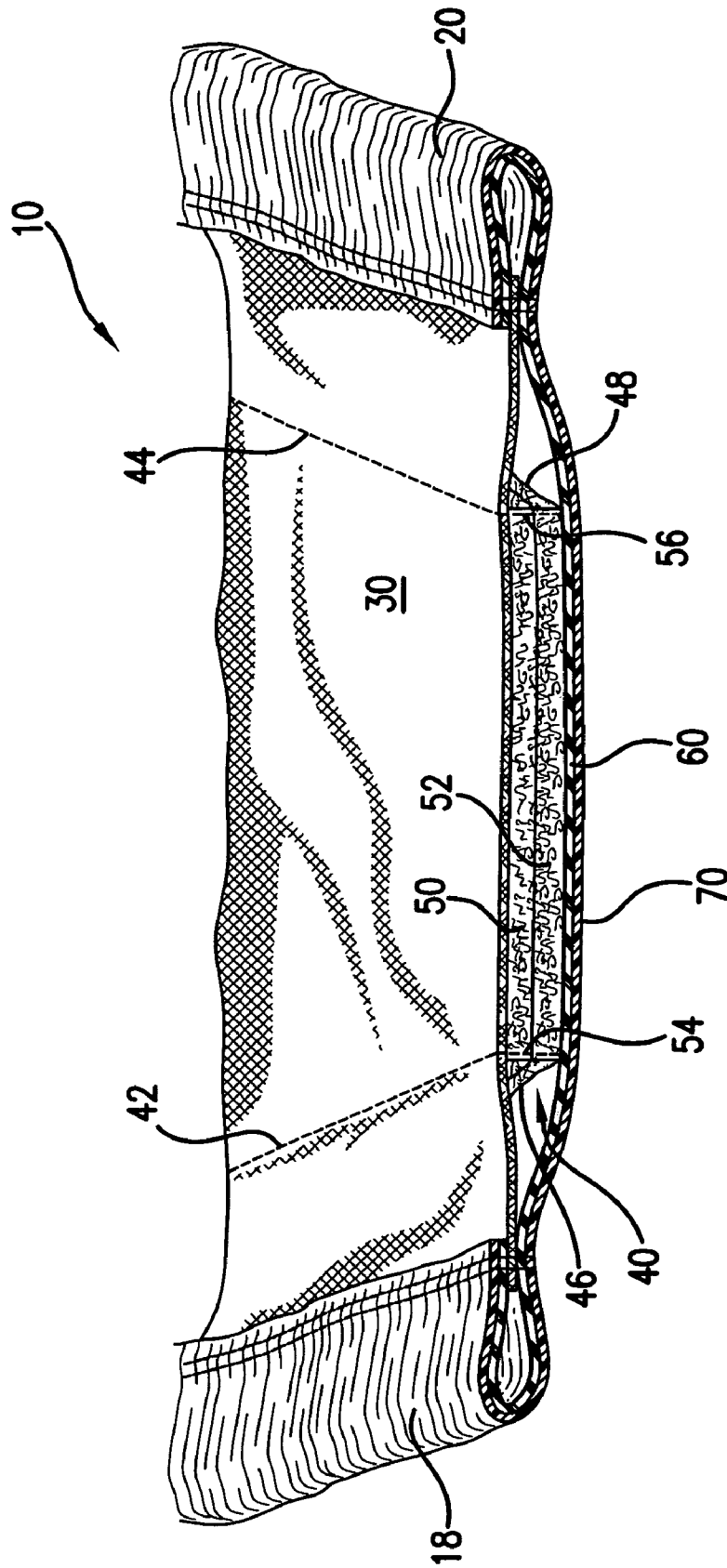


FIG.2

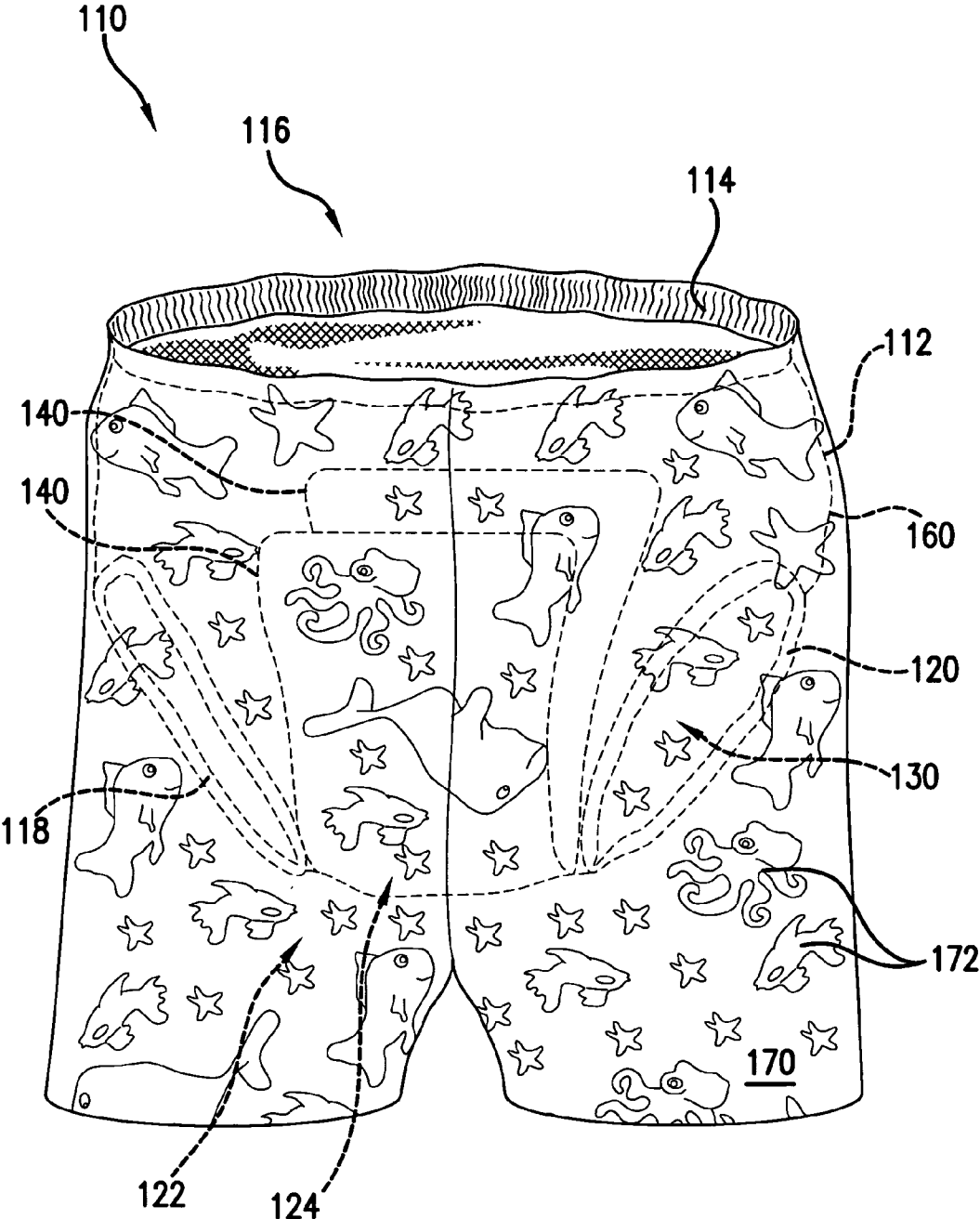


FIG.3

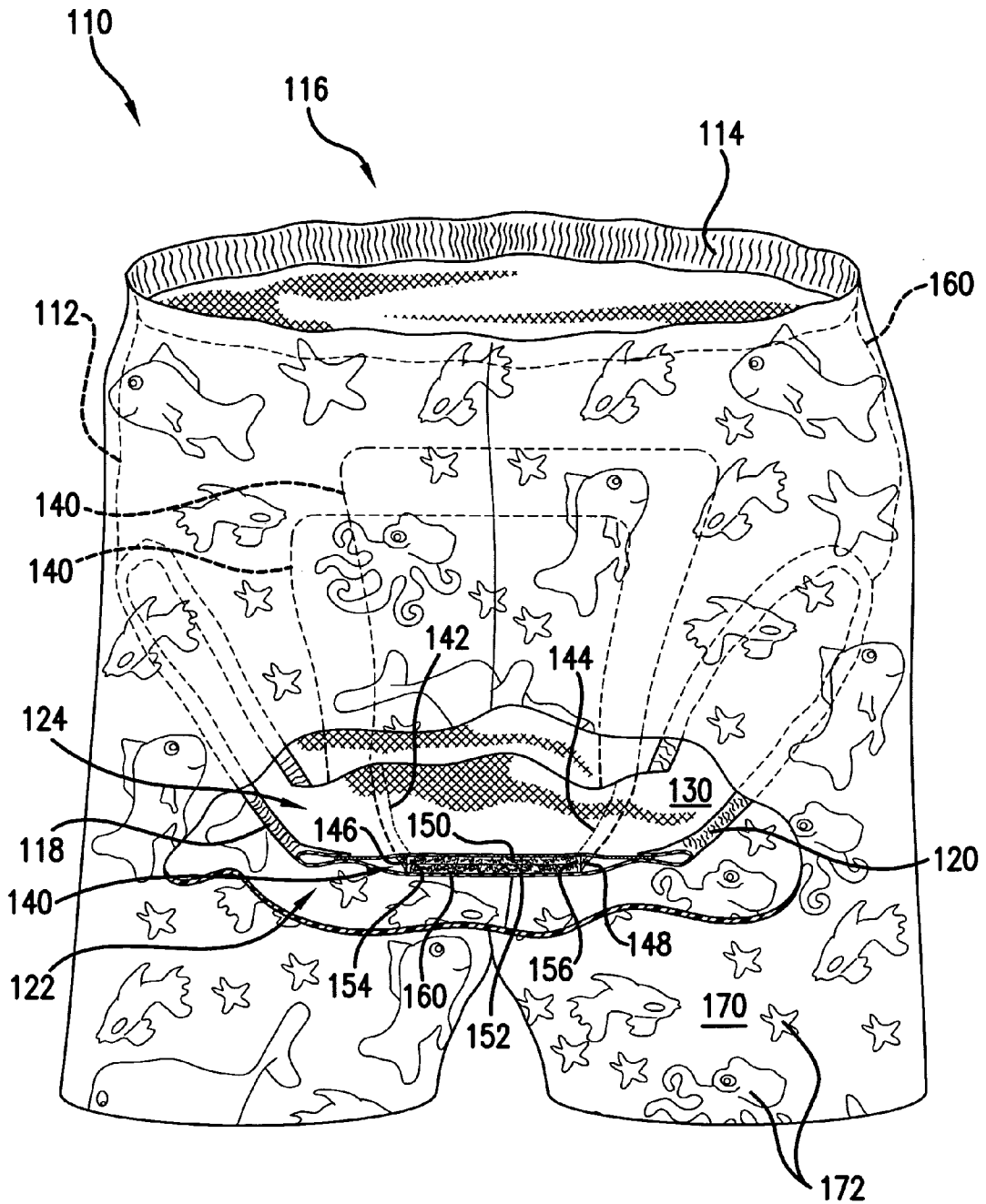


FIG. 4

## REUSABLE SWIM DIAPER

## BACKGROUND OF THE INVENTION

The invention relates to so-called waterproof swim diapers, to be worn by infants and young children.

## SUMMARY OF THE INVENTION

In one aspect, a reusable swim diaper is provided, which includes a main torso part having an extent defined by an elastic-banded torso-receiving aperture at its upper end for receiving a torso, a pair of elastic-banded leg-receiving apertures at its lower end, and a crotch portion generally between said leg receiving apertures. The main torso part includes a bodyside inner layer of breathable wick-away fabric having an extent corresponding to the extent of the main torso part, an absorbent terry cloth intermediate layer, and a waterproof outer layer having an extent corresponding to the extent of said main torso part. The layers are made of materials which are capable of withstanding laundering and are restored to substantially their original conditions by laundering.

In another aspect, a reusable swim diaper is provided, which includes a main torso part having an extent defined by an elastic-banded torso-receiving aperture at its upper end for receiving a torso, a pair of elastic-banded leg-receiving apertures at its lower end, and a crotch portion generally between said leg receiving apertures. The main torso part includes a bodyside inner layer of breathable wick-away fabric having an extent corresponding to the extent of the main torso part, an absorbent terry cloth intermediate layer comprising a polyester/polyamide fiber blend and having a fabric weight of approximately 640 g/m<sup>2</sup>, and a waterproof outer layer having an extent corresponding to the extent of said main torso part. The layers are made of materials which are capable of withstanding laundering and are restored to substantially their original conditions by laundering.

## BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a three-dimensional view of a first embodiment of a swim diaper embodying the invention;

FIG. 2 is a cross-sectional view taken on line 2-2 of FIG. 1;

FIG. 3 is a three-dimensional view of a second embodiment of a swim diaper embodying the invention; and

FIG. 4 is a three-dimensional view of the swim diaper of FIG. 3, partly cut away and partly in cross-section.

## DETAILED DESCRIPTION

FIGS. 1 and 2 depict a swim diaper 10 of brief configuration embodying the invention. The swim diaper 10 includes a main torso part 12 having an extent defined by an elastic-banded torso-receiving aperture 14 at its upper end 16, and a pair of elastic-banded leg-receiving apertures 18 and 20 at its lower end 22. A crotch portion 24 is generally between the leg-receiving apertures 18 and 20.

The main torso part 12 is of multiple-layer construction, and includes a bodyside inner layer 30 of breathable wick-away fabric. A suitable breathable wick-away fabric is a knitted polyester fabric. The bodyside inner layer 30 has an extent corresponding to the extent of the main torso part 12 itself, and accordingly is also defined by the torso-receiving aperture 14 and the leg-receiving apertures 18 and 20. The bodyside inner layer 30 is sewn at the edges of the apertures 14, 18 and 20.

Adjacent the bodyside inner layer 30 is an absorbent terrycloth intermediate layer 40. In the embodiment of FIGS. 1 and 2, the absorbent terrycloth intermediate layer 40 has an extent corresponding to the crotch portion 24 of the main torso part 12. A suitable material for the absorbent terrycloth intermediate layer 40 is a polyester/polyamide fiber blend.

It is important that the terrycloth intermediate layer 40 have sufficient absorbency to absorb an anticipated volume of urine. In the illustrated embodiment, the absorbent terrycloth intermediate layer has a fabric weight of approximately 640 g/m<sup>2</sup>, and is approximately 7 cm×28 cm in size (if laid flat). The area of the absorbent terrycloth intermediate layer 40 is accordingly approximately 200 cm<sup>2</sup> (rounded up from 196 cm<sup>2</sup>). The absorbent terrycloth intermediate layer 40 is sewn to the bodyside inner layer 30 along two stitching lines 42 and 44 immediately adjacent lateral edges 46 and 48 of the intermediate layer 40.

Rather than a single layer having a fabric weight of approximately 640 g/m<sup>2</sup>, and particularly in view of the availability of stock materials, the absorbent terrycloth intermediate layer 40 takes the form of two sublayers 50 and 52, each having a fabric weight of approximately order of 320 g/m<sup>2</sup>. Stitches 54 and 56 extend through both sublayers 50 and 52, as well as through the bodyside inner layer 30.

Rather than a single layer having a fabric weight in the order of 640 g/m<sup>2</sup>, and particularly in view of the availability of stock materials, the absorbent terrycloth intermediate layer 40 takes the form of two sublayers 50 and 52, each having a fabric weight in the order of 320 g/m<sup>2</sup>. Stitches 54 and 56 extend through both sublayers 50 and 52, as well as through the bodyside inner layer 30.

Still referring to FIGS. 1 and 2, the main torso part 12 additionally has a waterproof outer layer 60, which also has an extent corresponding to the extent of the main torso part 12. The waterproof outer layer 60 is sewn at the edges of the torso-receiving aperture 14 and the leg-receiving apertures 18 and 20. A suitable material for the waterproof outer layer 60 is a coated woven nylon fabric. The waterproof outer layer 60, in combination with the elastic-banded apertures 14, 18 and 20, serves to minimize the flow of liquids, such as urine and swimming pool water, between the inside and the outside of the swim diaper 10, particularly between the absorbent terrycloth intermediate layer 40 and the outside environment.

For appearance purposes, the swim diaper 10 of FIGS. 1 and 2 additionally includes a decorative fabric visible layer 70, including representative decorative designs 72 printed thereon. The decorative fabric visible layer 70 can be of any suitable fabric, such as a nylon fabric. In the brief configuration embodiment 10 of FIGS. 1 and 2, the decorative fabric visible layer 70 has an extent corresponding to the extent of the main torso part 12, and is sewn to the main torso part 12 at the edge of the torso-receiving aperture 14, as well as at the edges of the leg-receiving apertures.

Significantly, all of the layers, the bodyside inner layer 30, the absorbent terrycloth intermediate layer 40, the waterproof outer layer 60 and the decorative fabric visible layer 70 are made of materials which are capable of withstanding laundering, and are restored to substantially their original condition by laundering. Thus, the swim diaper 10 is reusable, in contrast to disposable swim diapers. The swim diaper 10 is viewed as any other garment which is regularly laundered and worn again.

With reference now to FIGS. 3 and 4, another swim diaper 110 embodying the invention is of boxer short configuration. The swim diaper 110 has a main torso part 112 which is of multiple-layer construction and basically identical to the main torso part 12 of the swim diaper of FIGS. 1 and 2. The

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main torso part **112** in the swim diaper **110** of FIGS. **3** and **4** has an extent defined by an elastic-banded torso-receiving aperture **114** at its upper end **116**, and a pair of elastic-banded leg-receiving apertures **118** and **120** at its lower end **122**. A crotch portion **124** is generally between the leg-receiving apertures **118** and **120**. A bodyside inner layer **130** of breathable wick-away fabric has an extent corresponding to the extent of the main torso part **120**, is defined by a torso-receiving aperture **114** and the leg-receiving apertures **118** and **120**, and is sewn at the edges of the apertures **114**, **118** and **120**. Adjacent the bodyside inner layer **130** is an absorbent terrycloth intermediate layer **140** having an extent corresponding to the crotch portion **124**. The absorbent terrycloth intermediate layer **140** is sewn to the bodyside inner layer **130** along two stitching lines **142** and **144** immediately adjacent lateral edges **146** and **148** of the intermediate layer **140**. The absorbent terrycloth intermediate layer **140** takes the particular form of two sublayers **150** and **152**, and stitches **154** and **156** extend through both sublayers **150** and **152**, as well as through the bodyside inner layer **130**. The main torso part **112** additionally has a waterproof outer layer **160**, which also has an extent corresponding to the extent of the main torso part **112**. The waterproof outer layer **160** is sewn at the edges of the torso-receiving aperture **14** and the leg-receiving apertures **18** and **20**. A suitable material for the waterproof outer layer **160** is a coated woven nylon fabric.

The swim diaper **110** of FIGS. **3** and **4** differs from the swim diaper **10** of FIGS. **1** and **2** in that a decorative fabric visible layer **170** has an extent greater than the extent of the main torso part **112**, so as to extend partly down the legs of a wearer, in a boxer short configuration. Decorative designs **172** are printed on the decorative fabric visible layer **170**. The decorative fabric visible layer **170** is sewn to the main torso part **112** only around the torso-receiving aperture **140**, and hangs loosely. Accordingly, the swim diaper **110** of FIGS. **3** and **4** has the appearance of boxer-type swim trunks, but nevertheless serves the function of a swim diaper, in view of the main torso part **112** which includes the bodyside inner layer **130**, the absorbent terrycloth intermediate layer **140**, and the waterproof outer layer **160**. The waterproof outer layer **160**, in combination with the elastic-banded apertures **114**, **118** and **120**, serves to minimize the flow of liquids, such as urine and swimming pool water, between the inside and the outside of the swim diaper **110**, particularly between absorbent terrycloth intermediate layer **140** and the outside environment.

A reusable swim diaper **10** of brief configuration (FIGS. **1** and **2**) and a reusable swim diaper **110** of boxer short configuration (FIGS. **3** and **4**) are specifically disclosed herein. Those are examples only, as the invention may be embodied in a variety of swim garment styles.

While particular embodiments of the invention have been illustrated and described herein, it is realized that numerous modifications and changes will occur to those skilled in the art. It is therefore to be understood that the appended claims are intended to cover all such modifications and changes as fall within the true spirit and scope of the invention.

What is claimed is:

**1.** A reusable swim diaper, comprising:

a main torso part having an extent defined by an elastic-banded torso-receiving aperture at its upper end, a pair of elastic-banded leg-receiving apertures at its lower end, and a crotch portion generally between said leg-receiving apertures, said main torso part including  
a bodyside inner layer of breathable wick-away fabric,  
said bodyside inner layer having an extent corresponding to the extent of said main torso part,

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an absorbent terry cloth intermediate layer, and  
a waterproof outer layer, said waterproof outer layer having an extent corresponding to the extent of said main torso part;

said layers being made of materials which are capable of withstanding laundering and are restored to substantially their original conditions by laundering.

**2.** The reusable swim diaper of claim **1**, wherein said absorbent terry cloth intermediate layer has an extent corresponding to said crotch portion.

**3.** The reusable swim diaper of claim **1**, which further comprises a decorative fabric visible layer over said main torso part, said decorative fabric layer also made of a material which is capable of withstanding laundering and is restored to substantially its original condition by laundering.

**4.** The reusable swim diaper of claim **3**, wherein said decorative fabric visible layer has an extent corresponding to the extent of said main torso part.

**5.** The reusable swim diaper of claim **3**, wherein said decorative fabric visible layer has an extent greater than the extent of said main torso part so as to extend part way down the legs of a wearer.

**6.** The reusable swim diaper of claim **1**, wherein said absorbent terry cloth intermediate layer has a fabric weight of approximately  $640 \text{ g/m}^2$ .

**7.** The reusable swim diaper of claim **6**, wherein said absorbent terry cloth intermediate layer has an extent corresponding to said crotch portion, and an area of approximately  $200 \text{ cm}^2$ .

**8.** The reusable swim diaper of claim **6**, wherein said absorbent terry cloth intermediate layer comprises two sublayers each having a fabric weight of approximately  $320 \text{ g/m}^2$ .

**9.** The reusable swim diaper of claim **1**, wherein said absorbent terry cloth intermediate layer comprises a polyester/polyamide fiber blend.

**10.** The reusable swim diaper of claim **6**, wherein said absorbent terry cloth intermediate layer comprises a polyester/polyamide fiber blend.

**11.** The reusable swim diaper of claim **8**, wherein said absorbent terry cloth intermediate layer comprises a polyester/polyamide fiber blend.

**12.** The reusable swim diaper of claim **1**, wherein said bodyside inner layer comprises a knitted polyester fabric.

**13.** The reusable swim diaper of claim **1**, wherein said waterproof outer layer comprises a coated woven nylon fabric.

**14.** The reusable swim diaper of claim **9**, wherein said bodyside inner layer comprises a knitted polyester fabric.

**15.** The reusable swim diaper of claim **9**, wherein said waterproof outer layer comprises a coated woven nylon fabric.

**16.** The reusable swim diaper of claim **14**, wherein said waterproof outer layer comprises a coated woven nylon fabric.

**17.** A reusable swim diaper, comprising:

a main torso part having an extent defined by an elastic-banded torso-receiving aperture at its upper end, a pair of elastic-banded leg-receiving apertures at its lower end, and a crotch portion generally between said leg-receiving apertures, said main torso part including  
a bodyside inner layer of breathable wick-away fabric,  
said bodyside inner layer having an extent corresponding to the extent of said main torso part,



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an absorbent terry cloth intermediate layer comprising a polyester/polyamide fiber blend and having a fabric weight of approximately 640 g/m<sup>2</sup>, and

a waterproof outer layer, said waterproof outer layer having an extent corresponding to the extent of said main torso part;

said layers being made of materials which are capable of withstanding laundering and are restored to substantially their original conditions by laundering.

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**18.** The reusable swim diaper of claim **17**, wherein said absorbent terry cloth intermediate layer has an extent corresponding to said crotch portion, and an area of approximately 200 cm<sup>2</sup>.

**19.** The reusable swim diaper of claim **17**, wherein said absorbent terry cloth intermediate layer comprises two sub-layers each having a fabric weight of approximately 320 g/m<sup>2</sup>.

\* \* \* \* \*

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,678,094 B1  
APPLICATION NO. : 11/583367  
DATED : March 16, 2010  
INVENTOR(S) : Cannon et al.

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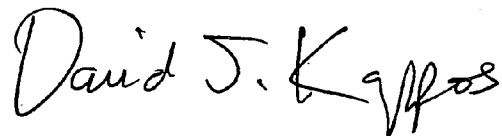
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 2, line 22, the words "order of" are deleted.

Column 2, lines 25-31, the entire paragraph is deleted.

Signed and Sealed this

Eighth Day of June, 2010

A handwritten signature in black ink that reads "David J. Kappos". The signature is written in a cursive style with a large initial "D" and a stylized "K".

David J. Kappos  
*Director of the United States Patent and Trademark Office*